

# Work Order ID 61825

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Item ID: D205-523-023

Accept



Setup Start



Revision ID:

Item Name: 300 Hour Inspection

Stop



Start Date: 9/7/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 9/7/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals:

Process Plan: *mf*

Date: *10-9-7*

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

IIN D205-523

Rev O

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Type labels per PPP D205-523-023

CHG 001

*Solo log*

*HJ for BG 10-9-07*

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

*Cc10/1/5 (2)*

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

*Solo log*

*(6)*

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Item ID: D205-523-023

Accept



Setup Start



Revision ID:

Stop



Item Name: 300 Hour Inspection

Start Date: 9/7/2010 Start Qty: 2.00



Cust Item ID:

Required Date: 9/7/2010 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 	Packaging	0.00							
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D205-523-023 Location: _____ PPP Rev: <u>P R A P T</u>								
140 	QC21- Final Inspection - Work Order Release	0.00							
QC	Memo	0.00							
Quality Control									

10/10/10 (2)

10/10/10 (2)

10/10-9-09 (2)

# Picklist Print

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Work Order ID: 61825

Parent Item: D205-523-023

Parent Item Name: 300 Hour Inspection

Start Date: 9/7/2010

Required Date: 9/7/2010

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A New Issue 07-07-16 JLM

Verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

MS21042L6 S <sub>2</sub> Nut		Purchased	No			110	Each	302.0000	2	4			
---------------------------------	--	-----------	----	--	--	-----	------	----------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST300	302	
111578	4	
114495	98	
115300	200	

AN960JD616 S <sub>2</sub> Washer	NAS1149D0663J	Purchased	No			110	Each	0.0000	2	4			
-------------------------------------	---------------	-----------	----	--	--	-----	------	--------	---	---	--	--	--

D3012-1 S <sub>2</sub> Decal		Manufactured	No			110	Each	32.0000	2	4			
---------------------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST033	32	
50508	5	
51542	27	

D3012-3 S <sub>2</sub> Decal		Manufactured	No			110	Each	22.0000	2	4			
---------------------------------	--	--------------	----	--	--	-----	------	---------	---	---	--	--	--

Location	Loc Qty	Loc Code
ST033	22	
43757	5	
47661	2	
50853	15	

# Picklist Print

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Work Order ID: 61825

Parent Item: D205-523-023

Parent Item Name: 300 Hour Inspection

Start Date: 9/7/2010

Required Date: 9/7/2010

Start Qty: 2.00

Required Qty: 2.00

D3012-5

Manufactured No

110

Each

14.0000

2

4



Decal

Location

Loc Qty

Loc Code

ST033

14

50173

2

51543

12

AN5-14A

Purchased No

110

Each

180.0000

4

8



Bolt

Location

Loc Qty

Loc Code

ST337

134

115429

26

ST338

46

112489

46

AN960JDS16

NAS1149D0563J

Purchased No

110

Each

34.0000

8

16



Washer

Location

Loc Qty

Loc Code

ST

34

103694

18

107534

12

109287

4

MS21042L5

Purchased No

110

Each

617.0000

4

8



Nut

Location

Loc Qty

Loc Code

ST139

117

114813

117

ST300

500

115156

500

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Shop Packet Print

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## 25.4 WEIGHT AND BALANCE

## REFERENCE ONLY

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

## 25.5 PARTS LIST

-013	-023	-043	Part No.	Description
X			D205-523-013	HELI-RAPPEL™ INSTALLATION
	X		D205-523-023	300 HOUR INSPECTION KIT
1		X	D205-523-043	SLIDE BAR ASSEMBLY
		1	D3011-1	RAPPEL SLIDE BAR
		2	33116	STUD FITTING
	2	2	MS21042L6	NUT (OR MS21042-6)
	2	2	AN960JD616	WASHER
	2	2	D3012-1	DECAL
	2	2	D3012-3	DECAL
	2	2	D3012-5	DECAL
1			D2224	RAPPEL ANCHOR
2			D2229	DOUBLER
4	4		AN5-14A	BOLT
8	8		AN960JD516	WASHER
4	4		MS21042L5	NUT (OR MS21042-5)

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